CORE COLLECTION

VISTA SOLO

INSTALLATION & OWNER'S MANUAL

1-person infrared sauna | Amber Natural & Onyx



AMBER NATURAL



ONYX

Document Version 261021_V6

01 Before you begin

Thank you for choosing the Solaris VISTA SOLO. The modular panels are designed to fit together in a straightforward sequence. Two adults are recommended, particularly when lifting the front glass section and roof.

SAFETY ESSENTIALS

- Indoor residential use only; install on a dry, stable, level floor with adequate access and ventilation.
- Plug directly into a suitable grounded wall receptacle. Do not use an extension cord, power bar, adapter or modified plug.
- Do not touch, cover or wet infrared heaters. Keep towels and other objects away from heater guards.
- The glass door must open freely from the inside; do not add locks or obstruct the exit.
- Never sleep inside the sauna or use it while impaired. Supervise children closely.
- Stop the session if dizzy, faint, nauseated or uncomfortable. Seek medical advice before use when pregnant or with health concerns.
- Keep electronic devices with lithium batteries out of the heated cabin unless specifically sauna-rated.
- Disconnect electrical power before cleaning or servicing; do not open electrical enclosures.

Prepare the installation area

Unpack carefully and inspect all panels, glass, wiring and accessories. Keep protective packaging until assembly is complete. Confirm the final location before placing the base, and leave enough room to reach panel fasteners and the roof.

02 Identify your VISTA SOLO

The Amber Natural and Onyx models use the same interior layout. Exterior photographs below show the finish difference; the interior photographs throughout this manual apply to both.



Amber Natural



Onyx

Main components

- Floor/base and removable floor grate
- Rear wall and two side walls with heater guards
- Front frame and glass door assembly
- Roof/ceiling panel
- Bench top, bench support and lower bench enclosure
- Door handle and any supplied accessories
- Factory wiring connectors, brackets and fasteners

03 Installation | Steps 01–04

01 Place the base

Position the base on the level floor, with the front edge facing the intended door opening.

02 Set the rear wall

With a helper holding it upright, align the rear wall with the base and engage its factory panel joining method.

03 Add both side walls

Fit the left and right walls to the base and rear wall. Align edges evenly before closing the supplied fasteners.

04 Install bench components

Position the bench support and bench top using their matching attachment points; check that heater guards and wires remain clear.

05 Install front/glass assembly

Two adults should support the glass/front section. Align it with the side walls and base; secure with the supplied hardware.

Install the supplied wooden door handle onto the glass door.

With one person supporting the glass door, the other should gently secure the wooden handle using the supplied hardware.

CAUTION — RISK OF GLASS BREAKAGE

DO NOT USE A POWER DRILL OR POWER SCREWDRIVER.

Use a manual screwdriver only.

Tighten the screws gently and evenly.

DO NOT OVERTIGHTEN. Excessive pressure may cause the front glass to crack or break.



06 Install the Front Heater Assembly

Two adults are required for this step.

With one person supporting the front heater assembly, connect the heater's power cable to its corresponding electrical connector.

Carefully position the heater assembly against the front glass. From outside the sauna, use a manual screwdriver to secure the front heater assembly to the glass using the supplied screws.

CAUTION — RISK OF GLASS BREAKAGE

DO NOT USE A POWER DRILL OR POWER SCREWDRIVER.

Use a manual screwdriver only.

Tighten the screws gently and evenly.

DO NOT OVERTIGHTEN. Excessive pressure may cause the front glass to crack or break.

FRONT HEATER POSITION | Actual VISTA SOLO interior photograph

Ensure the heater assembly is securely positioned before proceeding to the next installation step.



07 Seat the roof

Lift the roof with two adults and lower it evenly. Keep fingers and cables clear of joints.

04 Connections & finishing

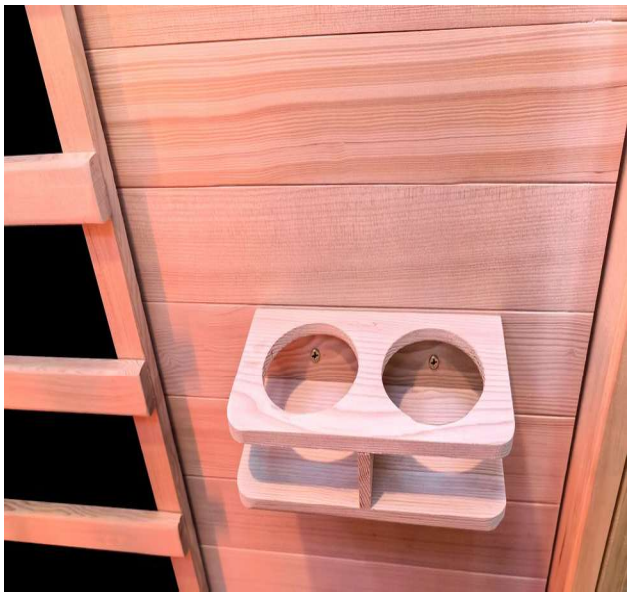
Keep the unit disconnected from power. Identify the matching factory-labelled connectors for the heater, controller, lighting and audio. Join only matching connectors in their intended orientation. Do not splice, bypass, rewire or modify any connection. Keep all cables away from sharp edges and panel joints.

Final installation checklist

- Cabin is stable, square and level
- Panel joints and hardware are secure
- No wiring is pinched or exposed
- Bench and heater guards are firmly seated
- Door opens freely from the inside
- Ventilation openings and ceiling vent are unobstructed
- All packaging and tools have been removed
- The sauna rating label matches the available outlet and circuit

05 Inside your VISTA SOLO

The following actual VISTA SOLO photographs are common to Amber Natural and Onyx.









Keep heater guards unobstructed. The ceiling vent is intended for airflow; do not cover or modify it.

06 Electrical & first use

TOTAL INFRARED HEATER WATTAGE 1,340W

The VISTA SOLO has a manufacturer-reported total infrared heater wattage of 1,340W. Verify the electrical rating on the label of the delivered unit before connecting power.

The VISTA SOLO is intended for use with a suitable 120 V / 60 Hz grounded wall receptacle. A separate electrician visit is not normally necessary where an existing receptacle and circuit meet the requirements shown on the unit's rating label. Do not use an extension cord, adapter or power bar. If the unit label or plug does not match the available supply, contact Solaris Saunas before use.

Getting ready for your first session

• Check that all panels, heater guards, bench components and electrical connectors are securely installed.

• Remove packing materials, tools and loose items. Wipe the interior with a soft, slightly damp cloth and let it dry.

• Make sure the door opens freely, the ventilation opening is clear and the power cord is undamaged.

• Connect directly to the correct wall outlet. Turn on the control panel, select a comfortable temperature and a short session time, and allow the cabin to warm up.

• Check the heaters, lights and controls. If a breaker trips, the plug or outlet becomes unusually hot, or you notice an electrical smell, switch off, disconnect power when safe and contact Solaris for assistance.

07 Control panel & features

The photographed VISTA SOLO control panel includes a main power/heating control, time and temperature displays, up/down adjustments, lighting functions and audio controls. Button icons may vary slightly by production revision.



Typical operating sequence

• Activate the control panel with the power button.

• Select the time or temperature function and use the arrow buttons to adjust the setting.

• Enable heating using the heat/power control as indicated on the panel.

• Use the light icons to adjust cabin lighting; use the audio icons for supported FM, media or wireless functions.

• At the end of your session, turn heating off and allow the cabin to cool.

08 Care & troubleshooting

Everyday care

• Place a clean towel on the bench during use.

• After cooling, wipe wood surfaces with a soft, lightly damp cloth and dry thoroughly.

• Do not spray water on heaters, wiring or control panel. Avoid abrasive cleaners, solvents and pressure washers.

• Periodically check visible hardware, glass fittings, guards and ventilation openings.

If something is not working

Sauna does not power on

Confirm outlet and circuit; if breaker trips, stop and seek qualified help.

Heaters not warming

Confirm heater is enabled and session settings are correct.

Audio or lights not responding

Check mode settings and connections; contact your dealer if unresolved.

Product record & support

Finish: ☐ Amber Natural ☐ Onyx Serial number: _____

Purchase date: _____ Installation date: _____

For parts or service, contact your Solaris Saunas dealer. Retain your purchase receipt and photograph of the rating label.

Solaris SAUNAS

A wellness division of AED Solutions

www.aedsolutions.ca

Document Version: 261021_V6